



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
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Tel (613) 632-5200

D5388-1
Job Sheet 170311



Part No: D5388-1

Job Qty: 4 ea

Part Name: Stub Cover



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 1/12/18

Job Tracking No:

Due Date: 1/22/18

Created By: Mario Poulin

Type: SOLD

Description:

Note: DWG REV A IPP REV:A NEW ISSUE 16-02-26 JLM VERIFIED BY:JFS

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	4 Ea		1/20/18	0.00	0.00	Start Up Waterjet		DL 18/01/13
110	Waterjet	4 pcs		1/20/18	0.00	0.62	Waterjet1		DL 18/01/13
120	QC	4 pcs		1/20/18	0.00	0.00	QC2 Waterjet-4		DL 18/01/13
130	QC	4 pcs		1/20/18	0.00	0.00	QC8-6		DL 18/01/13
140	Brake NC	4 pcs		1/20/18	0.07	0.51	Brake NC 2		DL 18/01/13
150	QC	4 pcs		1/20/18	0.00	0.00	QC5		DL 18/01/13
160	Large Fab	4 pcs		1/20/18	0.00	5.00	Large Fab 2		DL 18/01/13
170	QC	4 pcs		1/20/18	0.00	0.00	QC9		DL 18/01/13
180	QC	4 pcs		1/20/18	0.00	0.00	QC5		DL 18/01/13
190	HandFinish	4 pcs		1/20/18	0.00	0.32	HandFinish1		DL 18/01/13
200	QC	4 pcs		1/20/18	0.00	0.00	QC7-5		DL 18/01/13
210	Powdercoat	4 pcs		1/22/18	0.00	0.11	Powdercoat4		DL 18/01/13
220	QC	4 pcs		1/22/18	0.00	0.00	QC3		DL 18/01/13
230	Packaging	4 pcs		1/22/18	0.00	0.00	Packaging3-2		DL 18/01/13
240	QC21-SA	4 Ea		1/22/18	0.00	0.00	QC21		DL 18/01/13

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	M6061T6S.063	3	214	0	0

Part Specifications

Specifications could not be found.

DQA: _____ Date: _____

WORK ORDER NON-CONFORMANCE / UPDATE



QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____		DISPOSITION		AGAINST DES	
Part No. _____		Rework ☐		Engineering ☐	
NCR No. _____		Scrap ☐		Quality ☐	
		Use-as-is ☐		Other ☐	
Suspected Unapproved ☐					
Date : _____		Step #: _____		MRB (QSI042) Approval	
Description Work Order Deviation				Completed By	
				Lead hand / Supervisor Approval Verification	
				C / QA Coordinator Approval	
Root Cause					
Environment ☐	No Re-verification ☐	Pressure/Forced ☐	Tempe ☐	itioned Wrong	
Design ☐	Operator ☐	Bending ☐	Set-up ☐	side Dimensions	
Doc/Data ☐	Offset/Setup ☐	Centre Not Concentric ☐	BOM/Rc ☐	/Under tolerance	
Equip/Tooling ☐	Supplier ☐	Cracks ☐	Broken/ ☐	Incorrect	
Handling/Pre ☐	Training ☐	Crimp/Kink/Ripple/Wave ☐	Inspectic ☐	Lost/Missing	
Material ☐	Use for Testing ☐	Cuffs ☐	Contamir ☐	Moved	
Internal Transport ☐	Poor Information ☐	Crushing ☐	Countersi ☐	ng	
Tribal Knowledge ☐	Rushing ☐	Heat Treat ☐	Cut Too Sl ☐		
LOA ☐	Product Improvement ☐	Wave/Twist in Tube ☐	Instruction ☐	Misread	
Substation ☐	Process Improvement ☐	Marks/Chatter ☐	Drill Holes ☐	Turning Sequence	
Past Expiry Date ☐	Manufacturing Process ☐				
Misidentified ☐	Past Due ☐	OTHER : _____			

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S031925

Start up Operation 01/13/18
Job No: 170311

S031925

Stub Cover

DART AERO SPACE
Original Serial #: S031925
Revision:
Operation:
Change No:

Misaligned/off center ☐

